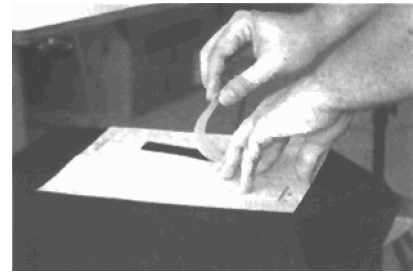


Screen Preparation:

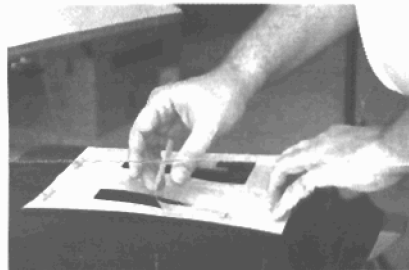
Use a 60-110 Monofilament Polyester fabric on 16" x 18" x 10" frame. Block out screen so that an opening remains in center of screen as follows:

- For 2" numbers, 4 1/2" H x 4 1/2" W opening
- For 4" numbers, 6 1/2" H x 6 1/2" W opening.
- For 6" numbers, 8 1/2" H x 9" W opening.
- For 8" numbers, 10 1/2" H x 11" W opening.
- For 10" numbers, 13" H x 14" W opening.
- For Single Digit Number use 3" wide paper strips to block out any opening surrounding the stencil.

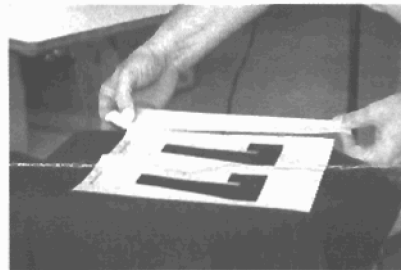


Place number stencils on shirt over shirtboard. Remove die cut numbers from sheet to expose number outline. (Save for reverse print numbering if desired.)

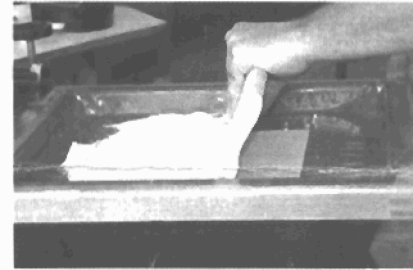
Once you have prepared your screen, proceed to step 1



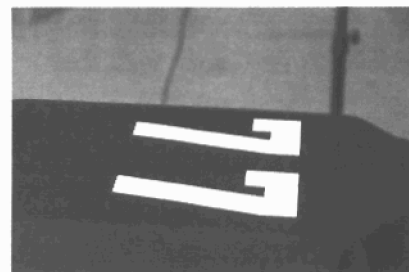
Align stencil(s) on shirt. Overlap double digit number stencils 1/4" minimum. Remember to align center pieces of the 0, 4, 6, 7, and 9 within stencil.



Use paper strips to mask edges of number(s) where screen opening is larger than stencil.



Lay screen down onto stencil and shirt. Pull squeegee once to adhere stencil to screen and again to print a clean image.



Lift screen to check printed number. Remove shirt from shirtboard and place on dryer.



Peel the paper stencil off the screen and discard. Don't forget to remove the centers of the 0, 4, 6, 8, and 9.



After drying, your numbered shirt is ready to wear! Repeat this easy procedure for all the numbers you need to print.

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